



**MISTRAL XPS is a ready-made insulated roofing element designed for ventilated roofs, consisting of an Extruded Polystyrene board bonded with spacers to an Oriented Strand Board panel type OSB3 suitable for structural use in damp environments.**

#### Production range

MISTRAL XPS is available with a standard 12mm OSB3 board. On request MISTRAL XPS can be supplied with 9mm OSB3 board, with Plywood or other wooden boards of choice.

#### Main applications

Construction of thermally insulated ventilated pitched roofs. It is recommended that a waterproofing or breathing membrane is installed before tiling.

#### Specification wording

The external structure of the roof shall consist of ISOLPARMA MISTRAL XPS thermally insulated and ventilated panels, with ....mm Extruded Polystyrene bonded with spacers to 12mm thick OSB3 board. Panel size 600 x 1200 with Lap-joint edges at all 4 sides.

#### Sizes and packaging

The panels are supplied in a standard format of 600 x 1200 mm. in packages shrink wrapped with foil. Package and pallet quantities vary with the thickness of the XPS board ordered (see table).

XPS Thickness mm + ventilation chamber	p.cs/package	m <sup>2</sup> /package
30 + 30	36	25,92
40 + 40	28	20,16
50 + 40	24	17,28
50 + 50	22	15,84
60 + 40	22	15,84
60 + 50	20	14,40
80 + 40	18	12,96
100 + 40	16	11,52
120 + 40	14	10,08

## MISTRAL XPS

#### Main applications



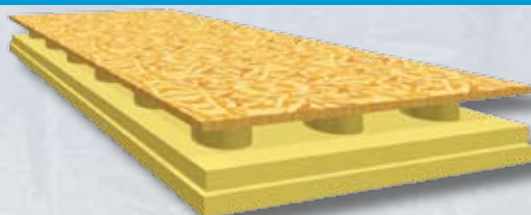
Micro-ventilated pitched roofs

#### Marcatura CE



Isolante Polistirene Espanso Estruso (XPS)

MISTRAL panels shall sheltered and protected from weathering during storage.


**TECHNICAL DATA SHEET OF THE XPS BOARD**
**UNI EN 13164**

Properties	Code	Norm	Description	XPS	Unit	
Density				30 ± 5%	kg/mc	
Declared heat conductivity	$\lambda_D$	UNI EN 12667	value measured at a mean temperature of 10 °C	mm 20	0,031	W/mK
				mm 30, 40	0,034	
				from mm 50 to 120	0,036	
Declared heat resistance	$R_D$	UNI EN 12667	related to thickness $R_D = d/\lambda_D$	mm 20	0,65	(m <sup>2</sup> K)/W
				mm 30	0,88	
				mm 40	1,18	
				mm 50	1,39	
				mm 60	1,37	
				mm 80	2,22	
				mm 100	2,78	
				mm 120	3,33	
Resistance to compression	CS (10/Y)	UNI EN 826	compression to 10% of thickness	mm 20	150	KPa
				mm 30	200	
				from mm 40 to 120	300	
Dimensional stability	DS(TH)	UNI EN 1604	test conditions: 48 h, 70 °C, 90% RH	linear variation	2	%
				variation in thickness	2	%
Fire rating	euroclass	UNI EN 13501-1		E		
Specific heat		UNI EN 12524		1200	J/(KgK)	
Resistance to water vapour diffusion	MU	UNI EN 12086	depending on surface	100 - 200	$\mu$	
Water absorption by diffusion	WD(v)5	UNI EN 12088	after 28 days, with moisture gradient 0%-100% between board sides and test temperature 50°C	$d_N = 50$ mm	< 3	% volume
				$d_N = 100$ mm	< 3	
Water absorption by immersion	WL(T)0,7	UNI EN 12087		> 0,5	% volume	
Thickness tolerance	T1	UNI EN 823		< 50	± 2,0	mm
				from 50 to 120	+3,0 / -2,0	
				> 120	+8,0 / -2,0	
Using temperature				75	°C	

**TECHNICAL DATA SHEET OF THE OSB/3**
**UNI EN 300**

Properties	Norm	Thickness (mm)		Unit
		8 - 10	>10-18	
Mean specific heat	UNI EN 323	670+/-45	670+/-35	kg/m <sup>3</sup>
Bending strength	UNI EN 310	Length	22	20
		Width	11	10
Modulus of elasticity	UNI EN 310	Length	3500	3500
		Width	1400	1400
Swelling in 24 hours	UNI EN 317	<15	<15	%
Thickness tolerance	UNI EN 324-1	Smoothed	+/-0,3	+/-0,3
		Not smoothed	+/-0,8	+/-0,8
Format tolerance	UNI EN 324-2	Length	+/-3	+/-3
		Width	+/-3	+/-3
		Squaring	2	2
Humidity content	UNI EN 322	873	873	%
Emission of formaldehyde	UNI EN 120	Low formaldehyde E1 Class A<=8mg/100g		
Fire rating class	DIN 4102	B2 – normally inflammable		

Technical Data Sheet issued in November 2007